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## Review Article

### FLOATING DRUG DELIVERY SYSTEM: A REVIEW

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#### ABSTRACT

Oral controlled release delivery systems are programmed to deliver the drug in predictable time frame that will increase the efficacy and minimize the adverse effects and increase the bioavailability of drugs. It is most widely utilized route of administration among all the routes that have been explored for systemic delivery of drugs via pharmaceutical products of different dosage form. Recent technological and scientific research has been devoted to the development of rate controlled drug delivery systems to overcome physiological adversities such as short gastric residence times and unpredictable gastric emptying times. Differences in gastric physiology such as gastric pH and motility exhibit both intra and inter subject variability demonstrating significant impact on gastric residence time and drug delivery behavior. This triggered an increased interest towards formulation of novel delivery systems which retained in the stomach for prolonged and predictable period of time. Several approaches such as floating drug delivery systems (FDDS), swelling and expanding systems, bioadhesive systems, modified shape systems, high density systems or other delayed gastric emptying devices have been discovered till now. FDDS are of particular interest for drugs that are locally active and have narrow absorption window in stomach or upper small intestine, unstable in the intestinal or colonic environment, and exhibit low solubility at high pH values. This review article is in pursuit of giving detailed information on the pharmaceutical basis of their design, classification, advantages, *in vitro* and *in vivo* evaluation parameters, and the future potential of FDDS.

**Keywords:** Floating drug delivery systems, Gastric residence time, Floating tablets, GRDS, Characterisation, Evaluation of FDDS.

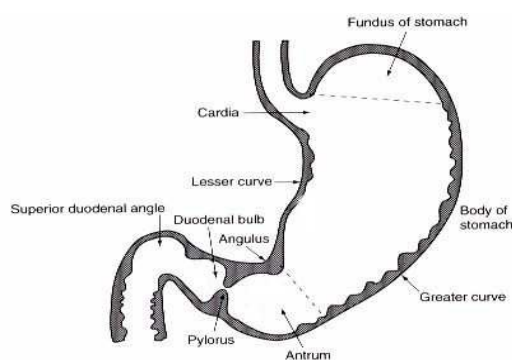
#### INTRODUCTION

The oral route is increasingly being used for the delivery of therapeutic agents because the low cost of the therapy and ease of administration lead to high levels of patient compliance. More than 50% of the drug delivery systems available in the market are oral drug delivery systems.<sup>1</sup> Floating systems or hydrodynamically controlled systems are low-density systems that have sufficient buoyancy to float over the gastric contents and remain buoyant in the stomach without affecting the gastric emptying rate for a prolonged period of time.<sup>2</sup> While the system is floating on the

gastric contents, the drug is released slowly at the desired rate from the system. After release of drug, the residual system is emptied from the stomach. This results in an increased GRT and a better control of the fluctuations in plasma drug concentration. However, besides a minimal gastric content needed to allow the proper achievement of the buoyancy retention principle, a minimal level of floating force (F) is also required to keep the dosage form reliably buoyant on the surface of the meal. Many buoyant systems have been developed based on granules, powders, capsules, tablets, laminated films and hollow microspheres.

## BASIC GIT PHYSIOLOGY

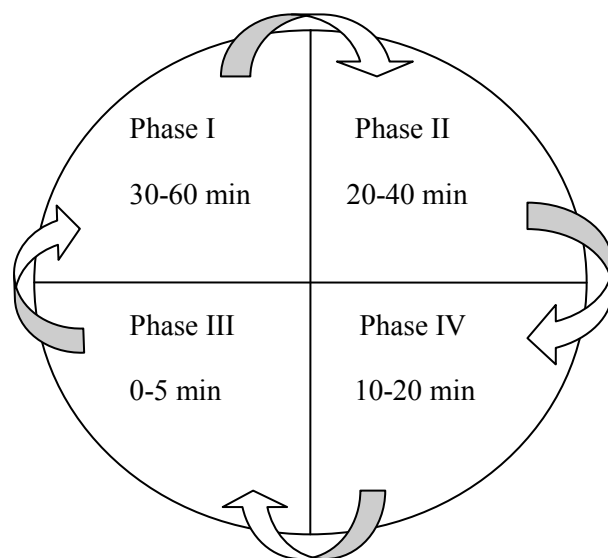
Anatomically the stomach is divided into three regions: Fundus, Body and Antrum (pylorus). The proximal part made of fundus and body acts as a reservoir for undigested materials, whereas the antrum is the main site for mixing motions and acts as a pump for gastric emptying by propelling actions.<sup>3</sup> Gastric emptying occurs in both the fasting and fed states. During the fasting state an interdigestive series of electrical events take place which cycle both through stomach and intestine every 2-3 hrs, which is called as interdigestive myoelectric cycle or migrating myoelectric cycle (MMC) which is further divided into four phases.



**Figure 1: Anatomy of stomach**

After the ingestion of a mixed meal, the pattern of contractions changes from fasted to that of fed state which is also termed as digestive motility pattern.<sup>4</sup>

- Phase 1-(Basic phase)-last from 30-60 minutes with rare contractions.
- Phase 2-(Preburst phase)-last for 20-40 minutes with intermittent action potential and contractions.
- Phase 3-(Burst phase) - last for 10-20 minutes which includes intense and regular contractions for short period.
- Phase 4-last for 0-5 minutes and occurs between phase 2 and 1 of 2 consecutive cycles.



**Figure 2: Gastrointestinal motility pattern**

After the ingestion of a mixed meal, the pattern of contractions changes from fasted to that of fed state which is also termed as digestive motility pattern.

## TYPES OF FLOATING DRUG DELIVERY SYSTEMS<sup>5-11</sup>

Based on the mechanism of buoyancy, two distinctly different technologies have been utilized in development of FDDS which are:

- **Effervescent System**
- **Non-Effervescent System**

### Effervescent System

Effervescent systems include use of gas generating agents, carbonates (e.g. Sodium bicarbonate) and other organic acid (e.g. citric acid and tartaric acid) present in the formulation to produce carbon dioxide (CO<sub>2</sub>) gas, thus reducing the density of system and making it float on the gastric fluid. An alternative is the incorporation of matrix containing portion of liquid, which produce gas that evaporate at body temperature.

These effervescent systems further classified into two types.

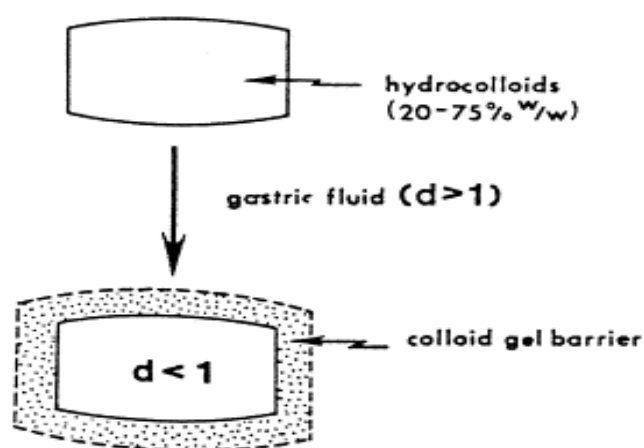
### Gas generating systems

### Volatile liquid/vacuum systems

### Gas generating systems

### Intra Gastric Single Layer Floating Tablets or Hydrodynamically Balanced System (HBS)

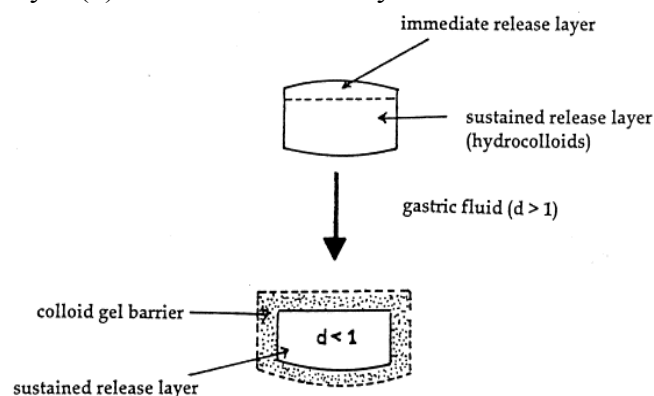
These are formulated by intimately mixing the CO<sub>2</sub> generating agents and the drug within the matrix tablet. These have a bulk density lower than gastric fluids and therefore remain floating in the stomach unflattering the gastric emptying rate for a prolonged period. The drug is slowly released at a desired rate from the floating system and after the complete release the residual system is expelled from the stomach. This leads to an increase in the grt and a better control over fluctuation in plasma drug concentration.



**Figure 3:** Intra-gastric floating tablet

### Intra Gastric Bilayered Floating Tablets

These are also compressed tablet as shown in Fig and containing two layer i.e.(1)Immediate release layer (2) Sustained release layer.

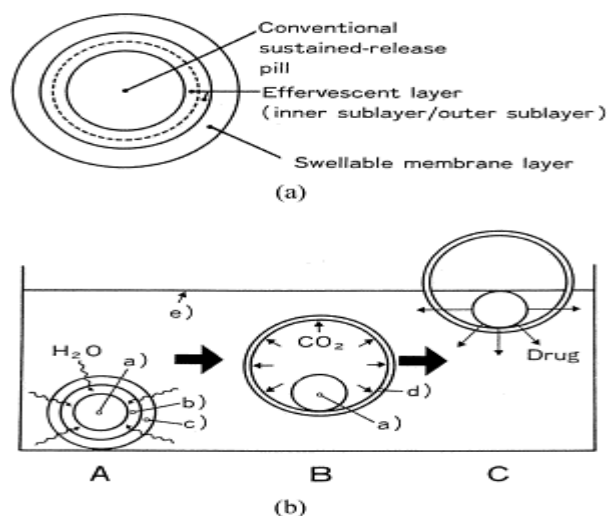


**Figure 4:** Intra-gastric floating bilayer tablet

### Multiple Unit Type Floating Pills

These systems consist of sustained release pills as 'seeds' surrounded by double layers. The inner layer consists of effervescent agents while the outer layer is of swellable membrane layer. When the system is immersed in dissolution medium at

body temperature, it sinks at once and then forms swollen pills like balloons, which float as they have lower density. This lower density is due to generation and entrapment of CO<sub>2</sub> within the systems.

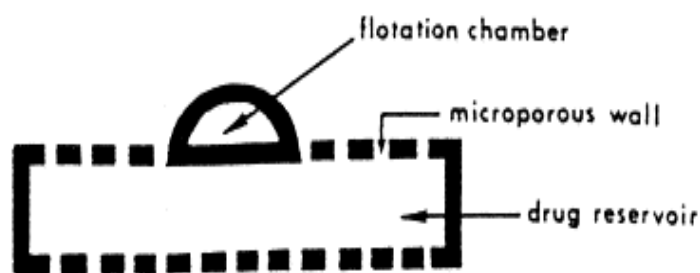


**Figure 5:** (a) Multiple-unit oral floating dosage system. (b) Stages of floating mechanism

### Volatile liquid / vacuum containing systems

#### Intra-gastric Floating Gastrointestinal Drug Delivery System

These systems can be made to float in the stomach because of floatation chamber, which may be a vacuum or filled with air or a harmless gas, while drug reservoir is encapsulated inside a microporous compartment.

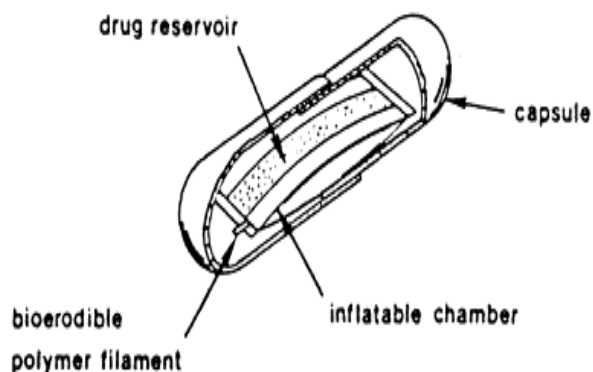


**Figure 5:** Intra-gastric floating drug delivery device

### Inflatable Gastrointestinal Delivery Systems

In these systems an inflatable chamber is incorporated, which contains liquid ether that gasifies at body temperature to cause the chamber to inflate in the stomach. These systems are fabricated by loading the inflatable chamber with a drug reservoir, which can be a drug,

impregnated polymeric matrix, then encapsulated in a gelatin capsule. After oral administration, the capsule dissolves to release the drug reservoir together with the inflatable chamber. The inflatable chamber automatically inflates and retains the drug reservoir into the gastric fluid.

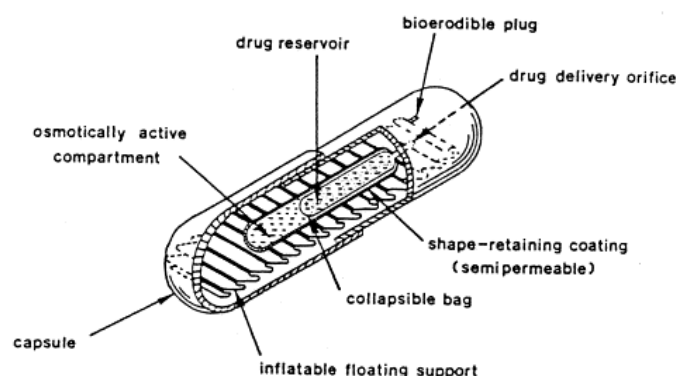


**Figure 7:** Gastro-inflatable drug delivery device

### *Intragastric Osmotically Controlled Drug Delivery System*

It is comprised of an osmotic pressure controlled drug delivery device and an inflatable floating support in a biodegradable capsule. In the stomach, the capsule quickly disintegrates to release the intragastric osmotically controlled drug delivery device. The inflatable support inside forms a deformable hollow polymeric bag that contains a liquid that gasifies at body temperature to inflate the bag. The osmotic pressure controlled drug delivery device consists of two components: drug reservoir compartment and an osmotically active compartment. The drug reservoir compartment is enclosed by a pressure responsive collapsible bag, which is impermeable to vapour and liquid and has a drug delivery orifice. The osmotically active compartment contains an osmotically active salt and is enclosed within a semi-permeable housing. In the stomach, the water in the GI fluid is continuously absorbed through the semi-permeable membrane into osmotically active compartment to dissolve the osmotically salt. An osmotic pressure is then created which acts on the collapsible bag and in turn forces the bag reservoir compartment to reduce its volume and activate the drug release of a drug solution formulation through the delivery orifice. The floating support is also made to contain a bio-erodible plug that erodes after a

predetermined time to deflate the support. The deflated drug delivery system is then emptied from the stomach.



**Figure 8:** Intragastric osmotic controlled drug delivery system

### **Non Effervescent Systems**

The non effervescent FDDS based on mechanism of swelling of polymer or bioadhesion to mucosal layer in GI tract. The most commonly used excipients in non effervescent FDDS are gel forming or highly swellable cellulose type hydrocolloids, polysaccharides and matrix forming material such as polycarbonate, polyacrylate, polymethacrylate, polystyrene as well as bio-adhesive polymer such as chitosan and carbopol. The various type of this systems are as follows:

#### **Single layer floating tablets**

They are formulated by intimate mixing of drug with gel-forming hydrocolloid, which swells in contact with gastric fluid and maintain bulk density of less than unity. The air trapped by the swollen polymer confers buoyancy to these dosage forms.

#### **Bilayer floating tablets**

A bilayer tablet contain two layer immediate release layer which release initial dose from system while the another sustained release layer absorbs gastric fluid, forming an impermeable colloidal gel barrier on its surface, and maintain a bulk density of less than unity and thereby it remains buoyant in the stomach.

#### **Alginate beads**

Multi unit floating dosage forms are developed from freeze dried calcium alginate. Spherical beads of approximately 2.5 mm diameter can be prepared by dropping a sodium alginate solution



into aqueous solution of calcium chloride, causing precipitation of calcium alginate leading to formation of porous system, which can maintain a floating force for over 12 hours. When compared with solid beads, which gave a short residence, time of 1 hour, and these floating beads gave a prolonged residence time of more than 5.5 hours.

### Hollow microspheres

Hollow microspheres (microballons), loaded with drug in their outer polymer shells were prepared by a novel emulsion solvent diffusion method. The ethanol: dichloromethane solution of drug and enteric acrylic polymer was poured into an agitated aqueous solution of PVA that was thermally controlled at 400 C. The gas phase generated in dispersed polymer droplet by evaporation of dichloromethane formed an internal cavity in microsphere of polymer with drug. The microballons floated continuously over the surface of acidic dissolution media containing surfactant for more than 12 hours *in vitro*.

## APPROACHES TO DESIGN FLOATING DOSAGE FORMS

Several techniques are reported in the literature to increase the gastric retention of drugs.<sup>12,13</sup>

### High Density Systems

These systems, which have a density of  $\sim 3\text{g/cm}^3$ , are retained in the rugae of stomach and capable of withstanding its peristaltic movements.<sup>14,15</sup> The only major drawback with these systems is that it is technically difficult to manufacture them with a large amount of drug ( $>50\%$ ) and achieve required density of  $2.4\text{-}2.8\text{g/cm}^3$ . Diluents such as barium sulphate (density= 4.9), zinc oxide, titanium oxide, and iron powder must be used to manufacture such high-density formulation.

### Swelling and Expanding Systems

These systems are also called as "Plug type system", since they exhibit tendency to remain logged in the pyloric sphincters. These polymeric matrices remain in the gastric cavity for several hours even in fed state.<sup>16</sup> By selection of polymer with the proper molecular weight and swelling properties controlled and sustained drug release can be achieved. Upon coming in contact with gastric fluid, the polymer imbibes water and

swells. The extensive swelling of these polymers is a result of the presence of physical-chemical cross links in the hydrophilic polymer network.<sup>17</sup>

### Incorporating Delaying Excipients

Another delayed gastric emptying approach of interest include feeding of digestible polymers or fatty acid salts that charges the motility pattern, of the stomach to a fed stage thereby decreasing the gastric emptying rate and permitting considerable prolongation of the drug release. Prolongation of GRT of drug delivery system consists of incorporating delaying excipients like trietanolamine myristate in a delivery system.<sup>18</sup>

### Modified Systems

Systems with non disintegrating geometric shape molded from silastic elastomers or extruded from polyethylene blends, which extend the GRT depending on size, shape and flexural modules of drug delivery device.<sup>19</sup>

### Mucoadhesive & Bioadhesive Systems

Bio adhesive drug delivery systems are used to localize a delivery device within the lumen to enhance the drug absorption in a site specific manner. This approach involves the use of bio adhesive polymers, which can adhere to the epithelial surface in the stomach. Some of the most promising excipients that have been used commonly in these systems include polycarbophil, carbopol, lectins, chitosan, CMC and gliadin, etc.<sup>20,21</sup>

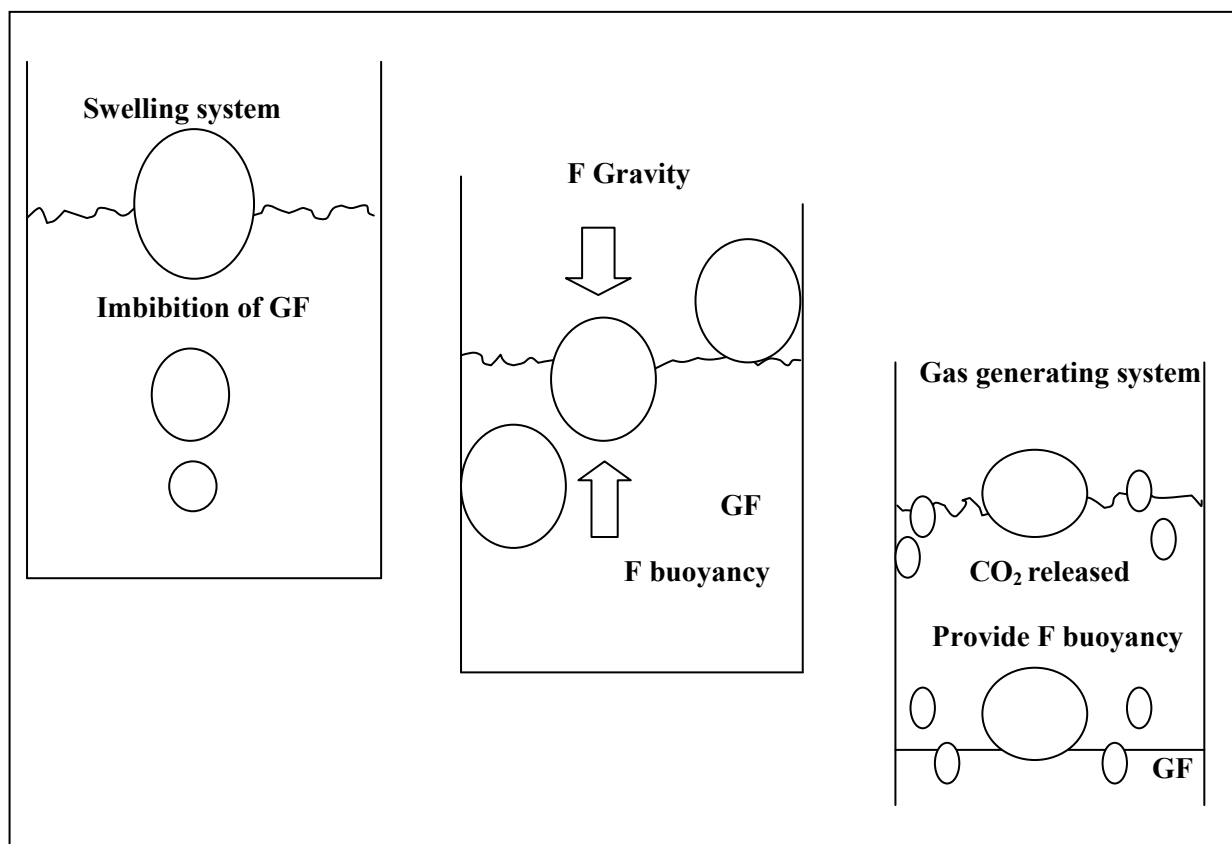
### Floating Systems

Floating drug delivery systems (FDDS) have a bulk density less than gastric fluids and so remain buoyant in the stomach without affecting the gastric emptying rate for a prolonged period of time. While the system is floating on the gastric contents, the drug is released slowly at the desired rate from the system. After release of drug, the residual system is emptied from the stomach.<sup>22</sup> Floatation of a drug delivery system in the stomach can be achieved by incorporating floating chamber filled with vacuum, air, or inert gas.

## MECHANISM OF FLOATING SYSTEMS

Various attempts have been made to retain the dosage form in the stomach as a way of increasing the retention time. These attempts include introducing floating dosage forms (gas-generating systems and swelling or expanding systems), mucoadhesive systems, high-density systems, modified shape systems, gastric-emptying delaying devices and co-administration of gastric-emptying delaying drugs. Among these, the floating dosage forms have been most commonly used. Floating drug delivery systems (FDDS)

have a bulk density less than gastric fluids and so remain buoyant in the stomach without affecting the gastric emptying rate for a prolonged period of time. This results in an increased GRT and a better control of the fluctuations in plasma drug concentration. However, besides a minimal gastric content needed to allow the proper achievement of the buoyancy retention principle, a minimal level of floating force (F) is also required to keep the dosage form reliably buoyant on the surface of the meal.



**Figure 10:** Mechanism of floating systems, GF= Gastric fluid

To measure the floating force kinetics, a novel apparatus for determination of resultant weight has been reported in the literature. The apparatus operates by measuring continuously the force equivalent to F (as a function of time) that is required to maintain the submerged object. The object floats better if F is on the higher positive side (Figure 10). This apparatus helps in optimizing FDDS with respect to stability and durability of floating forces produced in order to prevent the drawbacks of unforeseeable intragastric buoyancy capability variations.<sup>23</sup>

$$F = F \text{ buoyancy} - F \text{ gravity} \\ = (D_f - D_s) g v \quad \text{----- (1)}$$

Where,

F= total vertical force,  $D_f$  = fluid density  $D_s$  = object density,  $v$  = volume  $g$  = acceleration due to gravity.

### ADVANTAGES OF FDDS

- Floating dosage forms such as tablets or capsules will remain in the solution for prolonged time even at the alkaline pH of the intestine.

- FDDS are advantageous for drugs meant for local action in the stomach eg: Antacids
- FDDS dosage forms are advantageous in case of vigorous intestinal movement and in diarrhoea to keep the drug in floating condition in stomach to get a relatively better response.
- Acidic substance like aspirin causes irritation on the stomach wall when come in contact with it hence; HBS/FDDS formulations may be useful for the administration of aspirin and other similar drugs.
- The FDDS are advantageous for drugs absorbed through the stomach eg: Ferrous salts, Antacids.
- Drugs with considerably short half life can be administered in this manner to get an appreciable therapeutic activity.
- Enhancement of the bioavailability for drugs which can metabolized in the upper GIT.<sup>24,25</sup>

## DISADVANTAGES OF FDDS

- Floating systems are not feasible for those drugs that have solubility or stability problems in gastric fluids.
- Drugs such as Nifedipine, which is well absorbed along the entire GI tract and which undergo significant first-pass metabolism, may not be suitable candidates for FDDS since the slow gastric emptying may lead to reduced systemic bioavailability. Also there are limitations to the applicability of FDDS for drugs that are irritant to gastric mucosa.
- One of the disadvantages of floating systems is that they require a sufficiently high level of fluids in the stomach, so that the drug dosages form float therein and work efficiently.
- These systems also require the presence of food to delay their gastric emptying.
- Drugs that cause irritation and lesion to gastric mucosa are not suitable to be

formulated as floating drug delivery systems.

- High variability in gastric emptying time due to its all (or) non-emptying process.
- Patients should not be dosed with floating forms just before going to bed.<sup>26-28</sup>

## FACTORS AFFECTING GASTRIC RESIDENCE TIME OF FDDS

There are several factors that can affect gastric emptying of an oral dosage form which include density, size and shape of dosage form, feeding state, biological factors such as age, gender, posture, body mass index, disease state etc.<sup>29</sup>

### Effect of Dosage Form Size & Shape

Small size tablets are emptied from the stomach during the digestive phase while large size units are expelled during the house keeping waves found that floating unit with a diameter equal or less than 7.5 mm had larger gastric residence time (GRT) compared to non-floating units but the GRT was similar for floating and non-floating units having a large diameter of 9.9 mm. They found that GRT of non-floating units were much more variable and highly dependent on their size which are in the order of small < medium < large units. Moreover, in supine subjects, size influences GRT of floating and non- floating form. Tetrahedron and ring shaped devices have a better GRT as compared with other shapes.

### Gender, Posture & Age

Mean ambulatory GRT in males ( $3.4 \pm 0.6$  hour) is less compared with their age and race-matched female counterparts ( $4.6 \pm 1.2$  hour) regardless of their weight, height and body surface. Women emptied their stomach at a lower rate than men even when hormonal changes due to menstrual cycle were minimized. The mean GRT in the supine state ( $3.4 \pm 0.8$  hour) was not statically significant from that in the upright, ambulatory state ( $3.5 \pm 0.7$  hour). In case of elderly, the GRT was prolonged especially in subject more than 70 years old (mean GRT – 5.8 hour).

### Effect of Food & Specific Gravity

To float FDDS in the stomach, the density of dosage form should be less than gastric content

i.e. 1.0 g/cm<sup>3</sup>. Since, the bulk density of a dosage form is not a sole measure to describe its buoyant capabilities because the magnitude of floating strength may vary as a function of time and gradually decrease after immersing dosage form into fluid as a result of development of its hydrodynamic equilibrium. Various studies have shown the intake of food as main determinant of gastric emptying rather than food. Presence of food is the most important factor effecting GRT than buoyancy. GRT is significantly increased under fed condition since onset of MMC is delayed. Studies show that GRT for both floating and non-floating single unit are shorter in fasted subjects (less than 2 hour), but significantly prolonged after a meal (around 4 hour).

### Nature of Meal & Frequency of Food

Feeding of indigestible polymers or fatty acid salts can change the motility pattern of the stomach to fed state, to increase gastric emptying rate and prolonging the drug release. Diet rich in protein and fat can increase GRT by 4-10 hours.

### Type of Formulation

Multiple unit formulation show a more predictable release profile and insignificant impairing of performance due to failure of units, allow co-administration of units with different release profile or containing incompatible substances and permit a large margin of safety against dosage form failure compared with single unit dosage form.

**Table 1:** Drugs used in the formulations of stomach specific floating dosage forms:

| S.No. | Dosage Forms               | Drugs  |
|-------|----------------------------|--|
| 1.    | Floating microspheres      | Aspirin, Griseofulvin, p-nitroaniline, Ibuprofen, Ketoprofen <sup>30</sup> , Piroxicam, Verapamil, Cholestyramine, Theophylline, Nifedipine, Nicardipine, Dipyridamol, Tranilast. <sup>31,32</sup>   |
| 2.    | Floating granules          | Diclofenac sodium, Indomethacin and Prednisolone.  |
| 3.    | Films                      | Cinnarizine <sup>33</sup> , Albendazole.   |
| 4.    | Floating tablets and Pills | Acetaminophen, Acetylsalicylic acid, Ampicillin, Amoxycillin trihydrate, Atenolol, Fluorouracil, Isosorbide mononitrate <sup>34</sup> , Para- aminobenzoic acid, Piretanide <sup>35</sup> , Theophylline, Verapamil hydrochloride, Chlorpheniramine maleate, Aspirin, Calcium Carbonate, Fluorouracil, Prednisolone, Sotalol <sup>36</sup> , pentoxifylline and Diltiazem HCl. |
| 5.    | Floating Capsules          | Chlordiazepoxide hydrogen chloride, Diazepam <sup>37</sup> , Furosemide, Misoprostol, L-Dopa, Benserazide, Ursodeoxycholic acid <sup>38</sup> and Pepstatin, and Propranolol.  |

## IN VITRO AND IN VIVO EVALUATION PARAMETERS OF STOMACH SPECIFIC FLOATING DRUG DELIVERY SYSTEM

Different studies reported in the literature indicate that pharmaceutical dosage forms exhibiting gastric residence *in vitro* floating behaviour show prolonged gastric residence *in vivo*. Although, *in vitro* floating behaviour alone is not sufficient proof for efficient gastric retention so *in vivo* studies can provide definite proof that prolonged gastric residence is obtained.

### Hardness, Friability, Assay and Content Uniformity (Tablets)

These tests are performed as per described in specified monographs.

### Floating Lag Time and Total Floating Time Determination

The time between the introduction of the tablet into the medium and its rise to upper one third of the dissolution vessel is termed as floating lag time and the time for which the dosage form floats is termed as the floating or flotation time. These tests are usually performed in simulated gastric fluid or 0.1 mole.lit<sup>-1</sup> HCl maintained at 37°C, by using USP dissolution apparatus



containing 900 ml of 0.1 molar HCl as the dissolution medium.<sup>39</sup>

### Drug Release

The test for in vitro drug release studies are usually carried out in simulated gastric and intestinal fluids maintained at 37°C. Dissolution tests are performed using the USP dissolution apparatus. Samples are withdrawn periodically from the dissolution medium, replaced with the same volume of fresh medium each time, and then analyzed for their drug contents after an appropriate dilution.

Recent methodology as described in USP XXIII states that the dosage unit is allowed to sink to the bottom of the vessel before rotation of blade is started. A small, loose piece of non reactive material such as not more than a few turns of wire helix may be attached to the dosage units that would otherwise float. However, standard dissolution methods based on the USP or British Pharmacopoeia (BP) have been shown to be poor predictors of in vitro performance for floating dosage forms.

### Drug Loading, Drug Entrapment Efficiency, Particle Size Analysis, Surface Characterization, Micromeritics Studies and Percentage Yield (For Floating Microspheres and Beads)

Drug loading is assessed by crushing accurately weighed sample of beads or microspheres in a mortar and added to the appropriate dissolution medium which is then centrifuged, filtered and analyze by various analytical methods like spectrophotometry. The percentage drug loading is calculated by dividing the amount of drug in the sample by the weight of total beads or microspheres. The particle size and the size distribution of beads or microspheres are determined in the dry state using the optical microscopy method. The external and cross-sectional morphology (surface characterization) is done by scanning electron microscope (SEM). The measured weight of prepared microspheres was divided by total amount of all non-volatile components used for the preparation of microspheres, which will give

the total percentage yield of floating microspheres.<sup>40,41</sup>

### Resultant Weight Determination

Bulk density and floating duration have been the main parameters to describe the adequacy of a dosage form's buoyancy. Although single density determination does not predict the floating force evolution of the dosage form because the dry material of it is made progressively reacts or interacts with in the gastric fluid to release its drug contents. So to calculate real floating capabilities of dosage form as a function of time a novel method has been conceived. It operates by force equivalent to the force  $F$  required to keep the object totally submerged in the fluid. This force determines the resultant weight of the object when immersed and may be used to quantify its floating or non floating capabilities. The magnitude and direction of the force and the resultant weight corresponds to the vector sum of buoyancy ( $F_{buoy}$ ) and gravity ( $F_{grav}$ ) forces acting on the objects as shown in the equal

$$F = F_{buoy} - F_{grav}$$

$$F = df g V - ds g V = (df - ds) g V$$

$$F = (df - M/V) g V$$

In which the  $F$  is total vertical force (resultant weight of the object),  $g$  is the acceleration due to gravity,  $df$  is the fluid density,  $ds$  is the object density is the object mass and  $V$  is the volume of the object.

### Weight Gain and Water Uptake (WU)

Weight gain or water uptake can be studied by considering the swelling behavior of Floating dosage form. The study is done by immersing the dosage form in simulated gastric fluid at 37°C and determining the dimensional changes like tablet diameter and/ or thickness at regular 1-h time intervals until 24 h, the tablets were removed from beaker, and the excess surface liquid was removed carefully using the paper. The swollen tablets were then reweighed and WU is measured in the terms of percent weight gain, as given by equation

$$WU = (W_t - W_o) \times 100 / W_o$$

In which  $W_t$  and  $W_o$  are the weights of the dosage form at time  $t$  and initially, respectively.<sup>42</sup>

### **X-Ray/ Gamma Scintigraphy**

For *in vivo* studies, X-Ray/Gamma Scintigraphy is the main evaluation parameter for floating dosage form. In each experiment, the animals are allowed to fast overnight with free access to water, and a radiograph is made just before the administration of the floating tablet to ensure the absence of radio-opaque material. Visualization of dosage form by X-ray is due to the inclusion of a radio-opaque material. The formulation is administered by natural swallowing followed by 50 mL of water. The radiographic imaging is taken from each animal in a standing position, and the distance between the source of X-rays and the animal should be kept constant for all imaging, so that the tablet movement could be easily noticed. Gastric radiography was done at 30-min time intervals for a period of 5 h using an X-ray machine. Gamma scintigraphy is a technique whereby the transit of a dosage form through its intended site of delivery can be non-invasively imaged *in vivo* via the judicious introduction of an appropriate short lived gamma emitting radioisotope. The inclusion of a  $\gamma$ -emitting radionuclide in a formulation allows indirect external observation using a  $\gamma$ -camera or scintiscanner. But the main drawback of  $\gamma$ -scintigraphy are the associated ionizing radiation for the patient, the limited topographic information, low resolution inherent to the technique and the complicated and expensive preparation of radiopharmaceutical.<sup>43,44</sup>

### **Pharmacokinetic Studies**

Pharmacokinetic studies include AUC (Area under Curve), C<sub>max</sub>, and time to reach maximum plasma concentration (T<sub>max</sub>) were estimated using a computer. Statistical analyses were performed using a Student t test with p, 0.05 as the minimal level of significance.<sup>45</sup>

### **Specific Gravity**

Displacement method is used to determine the specific gravity of floating system using benzene as a displacing medium.<sup>46</sup>

## **APPLICATIONS OF FLOATING DRUG DELIVERY SYSTEMS**

### **Enhanced Bioavailability**

The bioavailability of riboflavin CR-GRDF is significantly enhanced in comparison to the administration of non-GRDF CR polymeric formulations. There are several different processes, related to absorption and transit of the drug in the gastrointestinal tract, that act concomitantly to influence the magnitude of drug absorption.

### **Sustained Drug Delivery**

Oral CR formulations are encountered with problems such as gastric residence time in the GIT. These problems can be overcome with the HBS systems which can remain in the stomach for long periods and have a bulk density <1 as a result of which they can float on the gastric contents. These systems are relatively larger in size and passing from the pyloric opening is prohibited.

### **Site-Specific Drug Delivery Systems**

These systems are particularly advantageous for drugs that are specifically absorbed from the stomach or the proximal part of the small intestine. The controlled, slow delivery of drug to the stomach provides sufficient local therapeutic levels and limits the systemic exposure to the drug. This reduces side effects that are caused by the drug in the blood circulation. In addition, the prolonged gastric availability from a site directed delivery system may also reduce the dosing frequency. Eg: Furosemide and Riboflavin.

### **Absorption Enhancement**

Drugs which are having poor bioavailability because of site specific absorption from the upper part of the GIT are potential candidates to be formulated as floating drug delivery systems, thereby maximizing their absorption.

### **Minimized Adverse Activity at the Colon**

Retention of the drug in the HBS systems at the stomach minimizes the amount of drug that reaches the colon. Thus, undesirable activities of the drug in colon may be prevented. This Pharmacodynamic aspect provides the rationale for GRDF formulation for betalactam antibiotics that are absorbed only from the small intestine,

and whose presence in the colon leads to the development of microorganism's resistance.

### Reduced Fluctuations of Drug Concentration

Continuous input of the drug following CRGRDF administration produces blood drug concentrations within a narrower range compared to the immediate release dosage forms. Thus, fluctuations in drug effects are minimized and concentration dependent adverse effects that are associated with peak concentrations can be prevented. This feature is of special importance for drugs with a narrow therapeutic index.<sup>47-49</sup>

### FUTURE POTENTIAL<sup>50</sup>

- Floating dosage form offers various future potential as evident from several recent publications. The reduced fluctuations in the plasma level of drug results from delayed gastric emptying.
- Drugs that have poor bioavailability because of their limited absorption to the upper gastrointestinal tract can be delivered efficiently thereby maximizing their absorption and improving their absolute bioavailability.
- Buoyant delivery system considered as a beneficial strategy for the treatment of gastric and duodenal cancers.
- The floating concept can also be utilized in the development of various anti-reflux formulations.
- Developing a controlled release system for the drugs, which are potential to treat the Parkinson's disease.
- To explore the eradication of *Helicobacter pylori* by using the narrow spectrum antibodies.

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